



Purpose / Intent

- This procedure outlines the relevant checks of a detailed inspection for Personal Protective Equipment (PPE).
- The detailed inspection should be performed at least once every 12 months and after any exceptional event(s) that may occur during use of the product.
- The inspector should be a competent person and have read and understood all parts of the Inspection Procedure, Periodic PPE Inspection Form, and User Manual.
- The inspector should also stay informed of any changes to inspection requirements, the product, and any related recalls, and this documentation.

Required Materials to Perform the Inspection

- SWIVO User Manual
- SWIVO Periodic PPE Inspection Form
- SWIVO Inspection Procedure (this document)
- Documentation of product history from the user

Product History

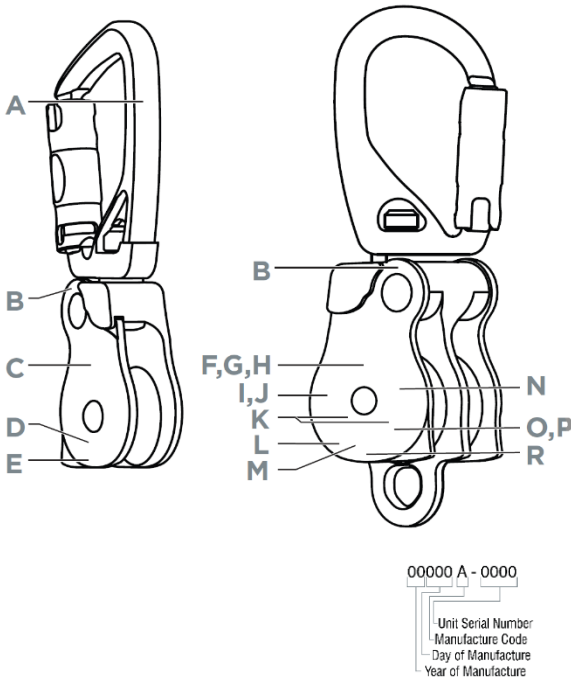
The user should provide information regarding the lifecycle of the device. Of special importance are:

- Date of purchase
- Date of first use
- Usage conditions and amount of use
- Reports on any exceptional event that the device may have experienced. Exceptional events include the following:
 - Dynamic events such as falls or fall arrest
 - Overloading or improper use cases
 - Improper storage, cleaning, or transport
 - Modifications made by parties other than the manufacturer
 - Other exceptional events

Any PPE exhibiting unexpected wear or degradation must be quarantined and undergo a detailed inspection.

Visual Inspection

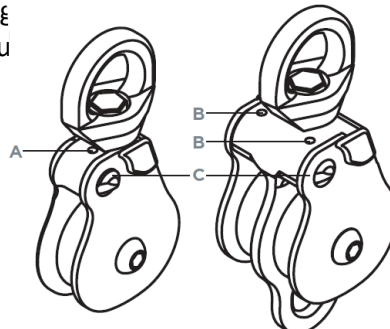
- Ensure the presence and legibility of the device markings, including CE certification mark.



- a. Carabiner Strength Ratings
- b. Button Release
- c. Manufacturer of Record
- d. Product Name
- e. Sheave size
- f. Rope Load Diagram
- g. Minimum Breaking Strength (MBS)
- h. Working Load Limit (WLL)
- i. Mark and Information of NFPA certification body
- j. Max Rope Diameter
- k. Maximum Load Per Rope
- l. Individual Number
- m. Model Identification
- n. Carefully read the Instructions for Use
- o. Notified Body Controlling Production of this PPE
- p. Country of Manufacture
- q. Manufacturing Site
- r. Becket MBS (Double Models Only)

- Visually compare the device with a new device and check to make sure that there are no modifications
- Carefully inspect the entire device for signs of damage such as dents, deep scratches, cracks, yielding or excessive wear. Check for any sharp edges, especially in the areas of attachment.
- Check for the presence of dirt or foreign objects that can affect or prevent normal operation such as grit, sand, rocks, and debris.
- Check all bolts, screws, and pins to be sure they haven't loosened.
- Verify spring pins are present and in place.
- Verify that the gate and sleeve close, lock, and function properly.
- Verify that the swivel top rotates normally, and the swivel axle bolt has not loosened.
- Verify smooth rotation of the sheaves and security of the main axle bolt.
- Verify that the sideplate rotates normally and the button operates properly. The button must not be impaired by dirt, ice, corrosion, etc.
- Set Screw Inspection: Each set screw is located above the button(s). The top of the set screw must be even with or below the surface of the body of the pulley. If the set screw is covered by epoxy or sealant, the sealant must be even with or below the surface of the body of the pulley.

- (A) Set screw location, single
- (B) Set screw location, double
- (C) Button location.





Disposition

Use the criteria outlined in the inspection checklist to properly disposition the device. If one or more inspection points are marked as Monitor, then the device should be dispositioned as Monitor. If one or more inspection points are marked as Fail, then the device should be dispositioned as Fail.

Disposition States:

Pass – Continue to use, next required periodic check in 12 months.

Monitor – Use with caution, next required periodic check in <12 months (record date on Periodic PPE Inspection Form).

Fail – Do not use, render device useless before disposal to prevent further use.

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